



# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

### STATE ONLY SYNTHETIC MINOR OPERATING PERMIT

Issue Date:July 25, 2025Effective Date:October 21, 2025Revision Date:October 21, 2025Expiration Date:August 24, 2030

Revision Type: Amendment

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

### State Only Permit No: 58-00010

Synthetic Minor

Federal Tax Id - Plant Code: 27-2142725-12

### **Owner Information**

Name: WILLIAMS FLD SVC CO LLC

Mailing Address: 310 STATE RT 29

TUNKHANNOCK, PA 18657

### Plant Information

Plant: WILLIAMS FIELD SVC CO LLC/TEEL COMP STA

Location: 58 Susquehanna County 58937 Springville Township

SIC Code: 1389 Mining - Oil And Gas Field Services, Nec

### Responsible Official

Name: ROBERT BIFFLE

Title: VP

Phone: (570) 996 - 4000 Email: robert.biffle@williams.com

## Permit Contact Person

Name: AMY JACOBY
Title: ENV SPECIALIST

Phone: (570) 209 - 1390 Email: amy.jacoby@williams.com

[Signature] \_\_\_\_\_

MARK J. WEJKSZNER, NORTHEAST REGION AIR PROGRAM MANAGER





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Note: These same sub-sections are repeated for each source!

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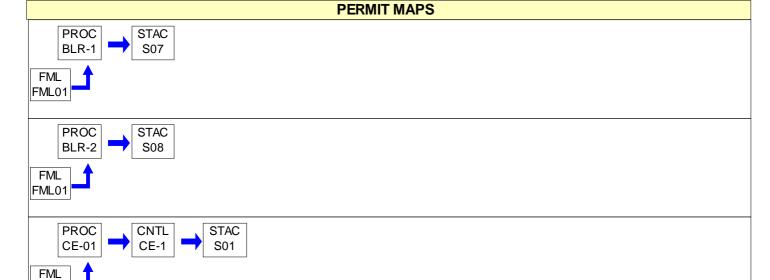






# SECTION A. Site Inventory List

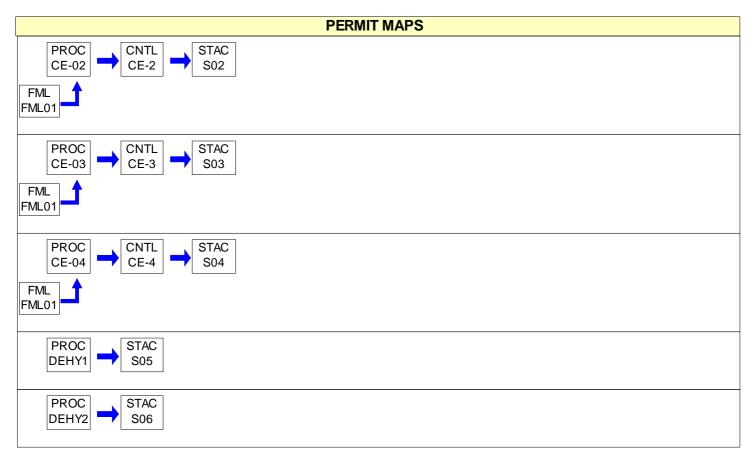
Source II	Source Name	Capacity/	Throughput	Fuel/Material
BLR-1	REBOILER	1.000	MMBTU/HR	
BLR-2	REBOILER	1.000	MMBTU/HR	
CE-01	1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00396	10.110	MMBTU/HR	
CE-02	1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00145	10.110	MMBTU/HR	
CE-03	2370 BHP, CAT 3608 LE ENGINE, SN BEN00552	15.640	MMBTU/HR	
CE-04	1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00187	10.110	MMBTU/HR	
DEHY1	TEG DEHYDRATION UNIT			
DEHY2	TEG DEHYDRATION UNIT			
CE-1	CATALYTIC CONVERTER			
CE-2	CATALYTIC CONVERTER			
CE-3	CATALYTIC CONVERTER			
CE-4	CATALYTIC CONVERTER			
FML01	NATURAL GAS			
S01	CE-01 STACK			
S02	CE-02 STACK			
S03	CE-03 STACK			
S04	CE-04 STACK			
S05	DEHY1 DEHYDRATOR EXHAUST			
S06	DEHY2 DEHYDRATOR EXHAUST			
S07	BLR-1 REBOILER EXHAUST			
S08	BLR-2 REBOILER EXHAUST			



FML01











#### #001 [25 Pa. Code § 121.1]

### Definitions.

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#### #002 [25 Pa. Code § 127.446]

### **Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#### #003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]

### Permit Renewal.

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#### #004 [25 Pa. Code § 127.703]

# Operating Permit Fees under Subchapter I.

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
  - (1) For a synthetic minor facility, a fee equal to:
    - (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
    - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
    - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.
- (2) For a facility that is not a synthetic minor, a fee equal to:





- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.
- (b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

### #005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

### **Transfer of Operating Permits.**

- (a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.
- (b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.
- (c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

### #006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

### Inspection and Entry.

- (a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:
- (1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
  - (2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
- (3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
- (4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.
- (b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.
- (c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

### #007 [25 Pa. Code §§ 127.441 & 127.444]

### Compliance Requirements.

- (a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:
  - (1) Enforcement action





- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application
- (b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.
- (c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

### #008 [25 Pa. Code § 127.441]

### Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

## #009 [25 Pa. Code §§ 127.442(a) & 127.461]

### **Duty to Provide Information.**

- (a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.
- (b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

### #010 [25 Pa. Code § 127.461]

### Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

### #011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

### **Operating Permit Modifications**

- (a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:
- (b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless



precluded by the Clean Air Act or its regulations.

- (c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.
- (d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.
- (e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

### #012 [25 Pa. Code § 127.441]

### Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

### #013 [25 Pa. Code § 127.449]

### De Minimis Emission Increases.

- (a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:
  - (1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.
- (2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.
- (b) The Department may disapprove or condition de minimis emission increases at any time.
- (c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:
- (1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.
- (2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.
- (3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.
- (4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
- (5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:
- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.





- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
  - (4) Space heaters which heat by direct heat transfer.
  - (5) Laboratory equipment used exclusively for chemical or physical analysis.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#### #014 [25 Pa. Code § 127.3]

### **Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)





### #015 [25 Pa. Code § 127.11a]

### **Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

### #016 [25 Pa. Code § 127.36]

### Health Risk-based Emission Standards and Operating Practice Requirements.

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

### #017 [25 Pa. Code § 121.9]

### Circumvention.

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

### #018 [25 Pa. Code §§ 127.402(d) & 127.442]

### Reporting Requirements.

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.



### #019 [25 Pa. Code §§ 127.441(c) & 135.5]

### Sampling, Testing and Monitoring Procedures.

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- (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.
- (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

### #020 [25 Pa. Code §§ 127.441(c) and 135.5]

### Recordkeeping.

- (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:
  - (1) The date, place (as defined in the permit) and time of sampling or measurements.
  - (2) The dates the analyses were performed.
  - (3) The company or entity that performed the analyses.
  - (4) The analytical techniques or methods used.
  - (5) The results of the analyses.
  - (6) The operating conditions as existing at the time of sampling or measurement.
- (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.
- (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

### #021 [25 Pa. Code § 127.441(a)]

### **Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

### #022 [25 Pa. Code § 127.447]

### **Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

### #023 [25 Pa. Code § 121.7]

### **Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).



#024 [25 Pa. Code §135.3]

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### Reporting

- (a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.
- (b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#025 [25 Pa. Code §135.4]

### **Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.





### **SECTION C.** Site Level Requirements

### I. RESTRICTIONS.

### **Emission Restriction(s).**

### # 001 [25 Pa. Code §123.1]

### Prohibition of certain fugitive emissions

- (a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:
  - (1) Construction or demolition of buildings or structures.
  - (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
  - (4) Clearing of land.
  - (5) Stockpiling of materials.
  - (6) Open burning operations.
- (7) Sources and classes of sources other than those identified in paragraphs (1)-(6), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (i) the emissions are of minor significance with respect to causing air pollution; and
- (ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

### # 002 [25 Pa. Code §123.2]

### **Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in 123.1(a)(1) -- (7) (relating to prohibition of certain fugitive emissions) if such emissions are visible at the point the emissions pass outside the person's property.

### # 003 [25 Pa. Code §123.31]

### Limitations

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

### # 004 [25 Pa. Code §123.41]

### Limitations

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

### # 005 [25 Pa. Code §123.42]

### **Exceptions**

The limitations of 123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in 123.1(a)(1) -- (7) (relating to prohibition of certain fugitive emissions).
- (4) When arising from the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.

### # 006 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The site level emissions for all sources at the facility shall not equal or exceed the emission levels listed below in any 12 consecutive month period (12 month rolling sum):

Nitrogen Oxides (NOx) - 100 tons,

Volatile Organic Compounds (VOC) - 50 tons,

Carbon Monoxide (CO) - 100 tons,

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### SECTION C. Site Level Requirements

Hazardous Air Pollutants - 10 tons each pollutant, 25 tons combined pollutants.

### II. TESTING REQUIREMENTS.

### # 007 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

If at any time the Department has cause to believe that air contaminant emissions from the aforementioned source(s) may be in excess of the limitations specified in, or established to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the company shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s). Such testing shall be conducted in accordance with the revisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection, where applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notifies the company that testing is required.

### # 008 [25 Pa. Code §139.1]

### Sampling facilities.

Upon the request of the Department, the person responsible for a source shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

### # 009 [25 Pa. Code §139.11]

### General requirements.

The following are applicable to source tests for determining emissions from stationary sources:

- (1) Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.
- (2) The Department will consider for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum all of the following:
  - (i) A thorough source description, including a description of any air cleaning devices and the flue.
- (ii) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature, and other conditions which may affect emissions from the process.
  - (iii) The location of the sampling ports.
- (iv) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO2, O2 and N2), static and barometric pressures.
- (v) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
  - (vi) Laboratory procedures and results.
  - (vii) Calculated results.

### III. MONITORING REQUIREMENTS.

### # 010 [25 Pa. Code §123.43]

### Measuring techniques

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.





### SECTION C. Site Level Requirements

### # 011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall conduct a monthly inspection around the plant periphery during daylight hours when the plant is in production. Monthly inspections are necessary to determine:
  - (1) the presence of visible emissions.
  - (2) the presence of fugitive visible emissions and
  - (3) the presence of malodorous emissions beyond the plant property boundaries.
- (b) All detected visible emissions, visible fugitive emissions or malodors that have the potential to exceed applicable limits shall be reported to the manager of the facility.

### IV. RECORDKEEPING REQUIREMENTS.

### # 012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall keep a logbook of monthly facility emission inspections performed. The logbook shall include the name of the company representative performing the inspection, the date and time of inspections, any instances of exceedances of visible emissions limitations, visible fugitive emissions limitations and malodorous air emissions limitations, and the name of the manager informed if a potential exceedance is observed. The permittee shall also record any and all corrective action(s) taken to abate each recorded deviation to prevent future occurrences.
- (b) These records shall be kept for a five (5) year period and shall be made available to the Department upon request.

### # 013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The facility shall keep records of emissions calculations used to verify the site level emission limitations of NOx, CO, VOC, and HAPs. These records shall be kept for a five (5) year minimum period and be made available to the Department upon request.

### V. REPORTING REQUIREMENTS.

### # 014 [25 Pa. Code §127.441]

## Operating permit terms and conditions.

(a) The permittee, within twenty-four (24) hours of discovery of an occurrence, shall notify the Department (either by phone at (570) 826-2511 or facsimile at (570) 826-2357) of any malfunction, record keeping or reporting errors, or other possible non-compliance issues, which reasonably is believed to either result in or possibly result in, or which results in, the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any applicable rule or regulations contained in Article III of the Rules and Regulations of the Department of Environmental Protection.

Due to a weekend or holiday, the notification shall be made to the Department by no later than 4 p.m. on the first business day for the Department following the weekend or holiday.

(b) A written report shall be submitted to the Department within five (5) working days following the initial notification describing the incident and the corrective actions taken or to be taken. The Department may take enforcement action for any violations of the applicable standards.

### # 015 [25 Pa. Code §135.3]

### Reporting

- (a) A person who owns or operates a source to which this chapter applies, and who has previously been advised by the Department to submit a source (AIMS) report, shall submit by March 1 of each year a source report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the proceeding calendar year and sources modified during the same period which were not previously reported.
- (b) A person who receives initial notification by the Department that a source report is necessary shall submit an initial source report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is





#### SECTION C. **Site Level Requirements**

required, whichever is later.

(c) A source owner or operator may request an extension of time from the Department for the filing of a source report, and the Department may grant the extension for reasonable cause.

#### # 016 [25 Pa. Code §135.4]

### Report format

Source reports shall contain sufficient information to enable the Department to complete its emission inventory. Source reports shall be made by the source owner or operator in a format specified by the Department.

### VI. WORK PRACTICE REQUIREMENTS.

#### # 017 [25 Pa. Code §123.1]

### Prohibition of certain fugitive emissions

A person responsible for any source specified in subsections (a)(1) -- (7) shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
  - (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

#### # 018 [25 Pa. Code §129.14]

### Open burning operations

- (a) Air basins. No person may permit the open burning of material in an air basin.
- (b) Outside of air basins. No person may permit the open burning of material in an area outside of air basins in a manner
- (1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.
- (2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.
  - (3) The emissions interfere with the reasonable enjoyment of life or property.
  - (4) The emissions cause damage to vegetation or property.
  - (5) The emissions are or may be deleterious to human or animal health.
  - (c) Exceptions: The requirements of subsections (a) and (b) do not apply where the open burning operations result from:
- (1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.
  - (2) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
  - (3) A fire set for the prevention and control of disease or pests, when approved by the Department.
- (4) A fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.
- (5) A fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of such structure.
  - (6) A fire set solely for recreational or ceremonial purposes.
  - (7) A fire set solely for cooking food.
  - (d) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:
    - (1) As used in this subsection the following terms shall have the following meanings:

Air curtain destructor -- A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained.





### **SECTION C.** Site Level Requirements

Clearing and grubbing wastes -- Trees, shrubs, and other native vegetation which are cleared from land during or prior to the process of construction. The term does not include demolition wastes and dirt laden roots.

- (2) Subsection (a) notwithstanding, clearing and grubbing wastes may be burned in a basin subject to the following requirements:
  - (i) Air curtain destructors shall be used when burning clearing and grubbing wastes.
- (ii) Each proposed use of air curtain destructors shall be reviewed and approved by the Department in writing with respect to equipment arrangement, design and existing environmental conditions prior to commencement of burning. Proposals approved under this subparagraph need not obtain plan approval or operating permits under Chapter 127 (relating to construction modification, reactivation and operation of sources).
- (iii) Approval for use of an air curtain destructor at one site may be granted for a specified period not to exceed 3 months, but may be extended for additional limited periods upon further approval by the Department.
- (iv) The Department reserves the right to rescind approval granted if a determination by the Department indicates that an air pollution problem exists.
- (3) Subsection (b) notwithstanding clearing and grubbing wastes may be burned outside of an air basin, subject to the following limitations:
- (i) Upon receipt of a complaint or determination by the Department that an air pollution problem exists, the Department may order that the open burning cease or comply with subsection (b) of this section.
- (ii) Authorization for open burning under this paragraph does not apply to clearing and grubbing wastes transported from an air basin for disposal outside of an air basin.
- (4) During an air pollution episode, open burning is limited by Chapter 137 (relating to air pollution episodes) and shall cease as specified in such chapter.

### VII. ADDITIONAL REQUIREMENTS.

### # 019 [25 Pa. Code §121.7]

Prohibition of air pollution.

No person may permit air pollution as that term is defined in the act.

### VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

### IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

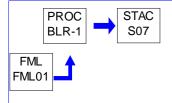




Source ID: BLR-1 Source Name: REBOILER

Source Capacity/Throughput: 1.000 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 04



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



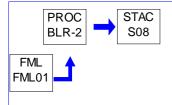




Source ID: BLR-2 Source Name: REBOILER

> Source Capacity/Throughput: 1.000 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 04



### RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### **WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





Source ID: CE-01 Source Name: 1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00396

> Source Capacity/Throughput: 10.110 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 01



### RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### **WORK PRACTICE REQUIREMENTS.** VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



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### **SECTION D.** Source Level Requirements

Source ID: CE-02 Source Name: 1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00145

Source Capacity/Throughput: 10.110 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 01



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



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### **SECTION D.** Source Level Requirements

Source ID: CE-03 Source Name: 2370 BHP, CAT 3608 LE ENGINE, SN BEN00552

Source Capacity/Throughput: 15.640 MMBTU/HR



### I. RESTRICTIONS.

### **Emission Restriction(s).**

# 001 [25 Pa. Code §123.13]

### **Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from Source ID CE-03 in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

# 002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The internal combustion engines shall be equipped and operated with air cleaning devices that reduce emissions to levels equal to or less than:

- (a) NOx at rated bhp and operating at rated speed 0.70 grams per bhp-hour (gms/bhp-hr);
- (b) VOC at rated bhp and operating at rated speed 0.25 gms/bhp-hr;
- (c) CO at rated bhp and operating at rated speed 2.50 gms/bhp-hr;
- (d) HCHO at rated bhp and operating at rated speed 0.014 gms/bhp-hr;
- (e) At operating conditions less than rated capacity, internal combustion engines shall, on a pounds-per-hour basis, emit no more than they emit at rated bhp and rated speed.
- (f) Visible emissions in excess of the following limitations:
- (1) Equal to or greater than 10% for a period or periods aggregating more than 3 minutes in any one hour.
- (2) Equal to or greater than 30% at any time.

### # 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The emission limitations stated in Conditions #001 and #002 of this section shall apply at all times except during periods of start-up and shut-down, provided, however, that the duration of start-up and shut-down do not exceed one hour per occurrence.

# 004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4233]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What emission standards must I meet if I am an owner or operator of a stationary SI internal combustion engine?

Source ID CE-03 is subject to 40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4233(e), Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines, What emission standards must I meet if I am an owner or operator of a stationary SI internal combustion engine?

### Fuel Restriction(s).

# 005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID CE-03 shall be fired on natural gas only.



# JE .

### **SECTION D.** Source Level Requirements

### II. TESTING REQUIREMENTS.

# 006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall perform stack testing in accordance with 25 Pa. Code Chapter 139 for NOx, VOC and CO as per Subpart JJJJ requirements (every 8,760 hours or three (3) years, whichever comes first).

# 007 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4244]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What test methods and other procedures must I use if I am an owner or operator of a stationary SI internal combustion engine?

Owners and operators of stationary SI ICE who conduct performance tests must follow the procedures in paragraphs (a) through (f) of this section.

- (a) Each performance test must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and according to the requirements in §60.8 and under the specific conditions that are specified by Table 2 to this subpart.
- (b) You may not conduct performance tests during periods of startup, shutdown, or malfunction, as specified in §60.8(c). If your stationary SI internal combustion engine is non-operational, you do not need to startup the engine solely to conduct a performance test; however, you must conduct the performance test immediately upon startup of the engine.
- (c) You must conduct three separate test runs for each performance test required in this section, as specified in §60.8(f). Each test run must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and last at least 1 hour.

# 008 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4244]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What test methods and other procedures must I use if I am an owner or operator of a stationary SI internal combustion engine?

Source ID CE-03 is subject to 40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4244(a), (b), (c) (d), (e), (f), and (g), Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines, What test methods and other procedures must I use if I am an owner or operator of a stationary SI internal combustion engine?

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

## IV. RECORDKEEPING REQUIREMENTS.

# 009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain comprehensive, accurate records which, at a minimum, shall include:

- (a) the number of hours per 12 month rolling sum that each engine or piece of equipment operated,
- (b) the amount of fuel used per 12 month rolling sum in each engine or piece of equipment: and,
- (c) the date and time of each start-up and shut-down of the engine.
- (d) a record of results of visible and fugitive emission inspections;
- (e) a copy of the results of each performance test;
- (f) a maintenance plan and records of maintenance; and maintain all records for a minimum of five (5) years and make available to the Department upon request.

# 010 [25 Pa. Code §127.441]

Operating permit terms and conditions.



The permittee shall maintain a record of all stack test results for a period of five (5) years.

#### # 011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall keep records of emission calculations used to verify compliance with emission limits of conditions #001 and #002 of Source ID CE-03.
- (b) These records shall be kept for the term of this operating permit (5 years) and shall be made available to the Department upon request.

### REPORTING REQUIREMENTS.

# 012 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4245]

Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

- (a) Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.
  - (1) All notifications submitted to comply with this subpart and all documentation supporting any notification.
- (2) Maintenance conducted on the engine.
- (3) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 90, 1048, 1054, and 1060, as applicable.

[§60.4245(a)(3) amended at 73 FR 59177, Oct. 8, 2008, effective Dec. 8, 2008]

- (4) If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a noncertified manner and subject to §60.4243(a)(2), documentation that the engine meets the emission standards.
- (b) NA.
- (c) NA.
- (d) Owners and operators of stationary SI ICE that are subject to performance testing must submit a copy of each performance test as conducted in §60.4244 within 60 days after the test has been completed.

### VI. WORK PRACTICE REQUIREMENTS.

# 013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID CE-03 shall not be fired without the oxidation catalyst.

### VII. ADDITIONAL REQUIREMENTS.

#### # 014 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The facility shall be:

- (a) operated in such a manner as not to cause air pollution, as defined in 25 Pa. Code § 121.1,
- (b) operated and maintained in a manner consistent with good operating and maintenance practices; and,





(c) operated and maintained in accordance with the manufacturer's specifications and the applicable terms and conditions of this operating permit.

### # 015 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID CE-03 is subject to 40 CFR Part 63 National Emission Standards for Hazardous Air Pollutants §40 CFR 63.6580 - 63.6675, Subpart ZZZZ, Standards of Performance for Stationary Reciprocating Internal Combustion Engines. This is a new or reconstructed engine which commenced construction or reconstruction on or after 06/12/06. Requirements include 40 CFR 63.6585 (applicability) and 40 CFR 63.6590 (affected sources).

# 016 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4243]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?

Source ID CE-03 is subject to 40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4243(a)(1), (a)(2)(iii),(b)(1), (b)(2)(ii),(c),(e), and (g), Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines, What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?

### # 017 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6585]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Am I subject to this subpart?

Source ID CE-03 is subject to 40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6585, (a), (b), (c), (d), and (e), Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, Am I subject to this subpart?

### # 018 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6590]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What parts of my plant does this subpart cover?

Source ID CE-03 is subject to 40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6590, (c)(1), Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, What parts of my plant does this subpart cover?





Source ID: CE-04 Source Name: 1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00187

Source Capacity/Throughput: 10.110 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 01



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



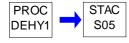




Source ID: DEHY1 Source Name: TEG DEHYDRATION UNIT

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 03



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



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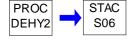


### **SECTION D.** Source Level Requirements

Source ID: DEHY2 Source Name: TEG DEHYDRATION UNIT

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 03



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).







Group Name: **GROUP 01** 

Group Description: CE-01, CE-02 and CE-04 (1,340 bhp CAT G3516LE Engines 1, 2 and 4)

Sources included in this group

ID Name CE-01 1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00396 CE-02 1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00145 CE-04 1340 BHP, CAT 3516 COMPRESSOR ENGINE, SN WPW00187

### I. RESTRICTIONS.

### **Emission Restriction(s).**

# 001 [25 Pa. Code §123.13]

### **Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from any source of Group-01 in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

[25 Pa. Code §127.441]

### Operating permit terms and conditions.

Sources of Group 01 shall be equipped and operated with air cleaning devices that reduce emissions to levels equal to or less than:

- (a) NOx at rated bhp and operating at rated speed 1.50 grams per bhp-hour (gms/bhp-hr);
- (b) VOC at rated bhp and operating at rated speed 0.33 gms/bhp-hr;
- (c) CO at rated bhp and operating at rated speed 0.95 gms/bhp-hr;
- (d) HCHO at rated bhp and operating at rated speed 0.10 g/bhp-hr; and,
- (e) At operating conditions less than rated capacity, internal combustion engines shall, on a pounds-per-hour basis, emit no more than they emit at rated bhp and rated speed.

# 003 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The emission limitations stated in conditions #001, #002 and #004 of Group 01 shall apply at all times except during periods of start-up and shut-down, provided, however, that the duration of start-up and shut-down do not exceed one hour per occurrence.

#### # 004 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

Sources of Group 01 shall be equipped and operated with air cleaning devices that reduce emissions to levels equal to or less than visible emissions in excess of the following limitations:

- (a) Equal to or greater than 10% for a period or periods aggregating more than 3 minutes in any one hour.
- (b) Equal to or greater than 30% at any time.

### Fuel Restriction(s).

#### # 005 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

Source ID CE-01, -02 and -04 shall be fired on natural gas only.

### II. TESTING REQUIREMENTS.

#### # 006 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The permittee shall perform stack testing in accordance with 25 Pa. Code Chapter 139 for NOx, VOC and CO as per Subpart JJJJ requirements (every 8760 hours or three years whichever comes first).





### # 007 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The permittee shall verify NOx emissions if the site-wide NOx PTE exceeds 90 tpy. The verification may include: vendor guarantees, performance testing in accordance with applicable provisions of 25 Pa. Code Chapter 139, results from portable analyzers, recent on-site test data on similar engines, or any other means approved by the Department.

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### IV. RECORDKEEPING REQUIREMENTS.

### # 008 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The permittee shall maintain comprehensive, accurate records which, at a minimum, shall include:

- (a) The number of hours per calendar year that each engine or piece of equipment operated (12 month rolling sum).
- (b) The amount of fuel used per calendar year in each engine or piece of equipment (12 month rolling sum).
- (c) record the date and time of each start-up and shut down of the engine;
- (d) a record of the results of visible and fugitive emission inspections;
- (e) a copy of the results of each stack test, performance test, test methods and calculations;
- (f) a maintenance plan and records of maintenance;
- (g) maintain all records for a minimum of five (5) years and make available to the Department upon request.

### # 009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall keep records of emission calculations used to verify compliance with emission limits of condition #001 and #002 of GROUP 01.
- (b) These records shall be kept for the term of this operating permit (5 years) and shall be made available to the Department upon request.

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### VI. WORK PRACTICE REQUIREMENTS.

### # 010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID CE-01, -02 and -04 shall not be fired without the oxidation catalyst.

### VII. ADDITIONAL REQUIREMENTS.

### # 011 [25 Pa. Code §127.441]

# Operating permit terms and conditions.

Any facility operating under this operating permit must comply with the terms and conditions of the operating permit. The facility shall be:

- (a) operated in such a manner as not to cause air pollution, as defined in 25 Pa. Code § 121.1,
- (b) operated and maintained in a manner consistent with good operating and maintenance practices; and,
- (c) operated and maintained in accordance with the manufacturer's specifications and the applicable terms and conditions of this operating permit.

### # 012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall demonstrate with vendor guarantee that NOx, CO and VOC emissions shall not exceed 1.50, 0.95





and 0.33 g/bhp-hr, respectively.

(b) The permittee shall demonstrate with vendor guarantee that HCHO emission shall not exceed 0.10 g/bhp/hr.

# 013 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6585]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Am I subject to this subpart?

Source ID CE-01, CE-02, and CE-04 are subject to 40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6585, (a), (b), (c), (d), and (e), Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, Am I subject to this subpart?

# 014 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6590]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What parts of my plant does this subpart cover?

Source ID CE-01, CE-02 and CE-04 are subject to 40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6590, (a), (a)(1)(iii), (a)(2), (a)(2)(iii), (a)(3), (a)(3)(iii), (b), (c)(1), and, (c)(5), Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, What parts of my plant does this subpart cover?







Group Name: GROUP 03

Group Description: DEHY-01, DEHY-02 (100 MMscf Dehydrators w/1.0 MMBtu/hr Reboilers)

Sources included in this group

ID Name

DEHY1TEG DEHYDRATION UNIT

DEHY2TEG DEHYDRATION UNIT

### I. RESTRICTIONS.

### **Emission Restriction(s).**

# 001 [25 Pa. Code §123.13]

### **Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from each source of Group-03 in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

# 002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Each dehydration unit of Group-03 is limited to less than 1 ton per 12-month rolling sum basis of Benzene.

# 003 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

A Glycol Dehydrator is exempt from the requirements of this condition if it can be shown using GRI-GLYCalcTM computer software, or an alternative method as approved by the Department that total uncontrolled potential emission rate of VOC emissions from the unit is equal to or less than 10 (ten) tons per year and the unit can be operated without creating malodors as prescribed in site level condition #003.

- (i) The VOC emissions from the dehydrator still vent stream shall be controlled by at least 85% either with a condenser, a flare or other air cleaning device, or any alternative methods as approved by the Department. This control efficiency requirement must be demonstrated to the satisfaction of the Department.
- (ii) A Glycol Dehydrator using a condenser as an air cleaning device shall daily achieve a final exhaust temperature of less than 110 degrees Fahrenheit.
- (iii) A Glycol Dehydrator using a flare as an air cleaning device shall ensure destruction of VOC emissions to the flare stack by maintaining the heat content of the flare gas above 300 BTU/scf, and by documenting daily visual observations of continuous presence of a flame.
- (iv) Visible emissions from a Glycol Dehydrator using a flare shall not exceed the following limitations:
  - a. Equal to or greater than 10% for a period or periods aggregating more than 3 minutes in any hour
  - b. Equal to or greater than 30% at any time.
- (v) A Glycol Dehydrator shall not emit malodorous air contaminants in such a manner that the malodors are detectable outside the facility property.

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The emissions of Volatile Organic Compounds (VOCs) from each of the dehydrators shall be limited to 10 tons per year.
- (b) The emissions of Benzene from each of the dehydrators shall be limited to 1 ton per year.
- (c) The emissions of total Hazardous Air Pollutants (HAPs) from each of the dehydrators shall be limited to 5 tons per year.

### **Throughput Restriction(s).**

# 005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Each dehydration unit of Group-03 is limited to a daily throughput of 100 mmscf per day.



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### **SECTION E.** Source Group Restrictions.

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### IV. RECORDKEEPING REQUIREMENTS.

### # 006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

For a Glycol unit for which exemptions from condition #003 of Group-03 are being claimed, the permittee shall maintain the following records:

- (a) VOC emissions using GRI-GLYCalcTM computer software or an alternative method as approved by the Department.
- (b) A record of actual throughput per day and the glycol circulation rate.

These records shall be kept for a five (5) year minimum period and shall be made available to the Department upon request.

### # 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of emission calculations used to demonstrate compliance with the emissions and throughput limitations of Group-03. These records shall show the daily throughput and yearly emission of benzene based on a 12 month rolling sum. These records shall be maintained for a period of five (5) years and be made available to the Department upon request.

### # 008 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.774]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Recordkeeping requirements.

GROUP 03 is subject to 40 CFR 63.774, Subpart HH, National Emission Standards for Hazardous Air Pollutants from Oil and Gas Production Facilities, Recordkeeping Requirements. (63.774(a), (b), (c), (d), (e))

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### VII. ADDITIONAL REQUIREMENTS.

### # 009 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.760]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Applicability and designation of affected source.

The permittee is subject to 40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.760 Subpart HH - National Emission Standards for Hazardous Air Pollutants from Oil and Natural Gas Production Facilities, Applicability and Designation of Affected Source. (63.760(b))

### # 010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.764]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities General standards.

The permittee is subject to 40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.764 Subpart HH - National Emission Standards for Hazardous Air Pollutants from Oil and Natural Gas Production Facilities, General Standards. (63.764(e))







Group Name: GROUP 04

Group Description: BLR-01, BLR-02 (1.0 MMBtu/hr Reboilers for the 100 MMscfd Dehydrators)

Sources included in this group

ID Name
BLR-1 REBOILER
BLR-2 REBOILER

### I. RESTRICTIONS.

### **Emission Restriction(s).**

# 001 [25 Pa. Code §123.13]

### **Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from any source of Group-04 in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

### Fuel Restriction(s).

# 002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Each reboiler of Group-04 shall be fired on natural gas only.

# 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Each reboiler of Group-04 is limited to fuel usage of 1.0 MMBtu/hr.

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### IV. RECORDKEEPING REQUIREMENTS.

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall keep records of emission calculations used to verify compliance with emission limits of GROUP 04.
- (b) These records shall be kept for the term of this operating permit (5 years) and shall be made available to the Department upon request.

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



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# **SECTION E.** Source Group Restrictions.

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



# **SECTION F.** Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.





# **SECTION G.** Emission Restriction Summary.

No emission restrictions listed in this section of the permit.





### SECTION H. Miscellaneous.

- (a) The Department received the operating permit application for this facility on 02/20/2025. The annual operating permit administrative fee per 25 Pa. Code, Chapter 127, Section 127.703(c)(3) for this permit is due within 30-days prior to the annual anniversary date of the issuance of this permit.
- (b) This permit is a renewal of Operating Permit # 58-00010 and is a Synthetic Minor Operating Permit facility.
- (c) Plan Approvals include: 58-329-005 issued 5/29/2009

General Permits include: 58-399-002GP5 issued 12/21/2011

- (d) The following is a list of sources that have been determined by the Department to be of minor significance under 25 Pa. Code, Chapter 127, Section 127.14(a)(8) and are not regulated in this State-Only Operating Permit. However, this determination does not exempt the sources from compliance with all applicable air quality regulations specified in 25 Pa. Code Chapters 121-143:
- (1) Produced Water Storage Tank.
- (2) Produced Water Truck Load-Out.
- (3) Startup/Shutdown Maintenance (w/Blowdown).
- (4) Piping and Process Fugitives.
- (5) Pigging Operations.
- (6) Other Equipment and Activities w/De Minimis Emissions.
- Requests for Determination (RFDs) include:

RFD #58-0020 approved 8/18/2011

RFD #58-0024 denied 10/26/2011

RFD #58-0032 approved 7/24/2012

RFD #58-0081 approved 12/3/2014

RFD #58-0097 approved 10/8/2015

RFD #58-0116 approved 10/7/2016

RFD #58-0134 approved 11/3/2017

RFD #58-0141 approved 8/31/2018

RFD #58-0145 approved 10/25/2018

RFD #58-0157 approved 10/16/2019

RFD #58-0165 denied 3/19/2020

RFD #58-0167 approved 4/2/2020

RFD #58-0168 approved 5/27/2020.

RFD #10936 dated 12/06/2024 for one (1) 566 bhp Kohler 350REZXD Generator Engine (GEN-01) to replace the two existing CAT CG137-8 Generator Engines (GE-01 and GE-02).





\*\*\*\*\* End of Report \*\*\*\*\*